

# PERFECTLY ROUND DOUGH PIECES! PUNCH ROUND DOUGH PIECES! PUNCH ROUND ROUGH PIECES! PUNCH ROUND ROUGH PIECES! PUNCH ROUND ROUGH PIECES!

Punch Rounder can mold many types of dough balls such as high moisture rustic breads & long fermented doughs. Punch Rounder produces hand-made quality bread like an Artisan Baker finishing skills. Dividing and Rounding process increases automation by connecting directly to our V4-Twin Divider (VX222)

Molding tightness and amount of degassing can be controlled digitally with a push of a button

Dough ball is rounded flawlessly with dough seam placed on the bottom every time





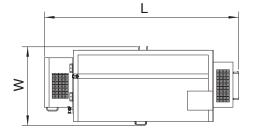
Punch Rounder / PR101 is a 1 row dough ball forming machine.

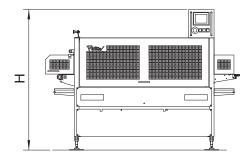
**ROUNDING WEIGHT RANGE: 150 - 900** g **PRODUCTION CAPACITY: 1800** pcs/hr.

### **Product variations**



### Dimension





# **Specifications / Capacity**

Model Code	PR101
Length: L	2046 mm
Width: W	830 mm
Height: H	1260 mm
Weight	250 kg
Electric Capacity	1.13 kW
Air	0.5 Mpa, 50ℓ/min

Product Weight Range	150- 900g
Production Capacity (Max)	1800 pcs./hr

\* Machine capacity changes depending on dough conditions and the number of times the machine rounds the dough. Please contact us for testing.



### **Bypass Mode**



When dividing different shape bread doughs from the VX222 you can use "Bypass Mode" on the Punch Rounder which acts as a conveyor without rounding mechanism engaged, for quick changeovers for making a variety of breads.



Rest Conveyor

Working Table

# **Examples of various line layouts**

By Connecting to the working table, you can secure a manual workspace.

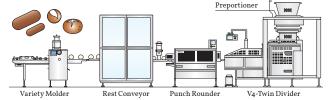






Punch Rounder Variety Mold V₄-Twin Divide

# Automated line by connecting to the rest conveyor.



The Punch Rounder can be connected to various models.

production capacity and process.

V4-Twin Divider VX222

Variety Molder VR501

Flour Duster

(Optional)

We can offer lines that meet your needs based on your

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