

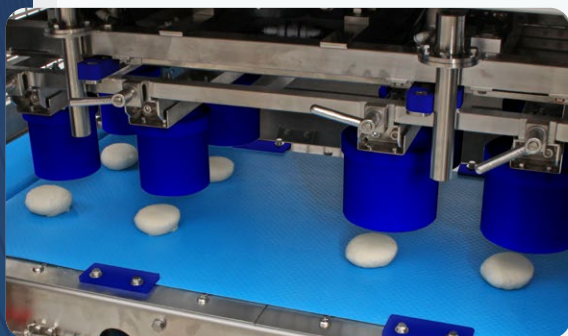
MOLDS INTO BEAUTIFUL ROUND SHAPE DOUGH BALL WITH  
SMOOTH SKIN WITHOUT ANY DAMAGE

# CUP ROUNDER

**SR002**

Connected after the V4-Twin Divider. Forms dough pieces divided by V4-Twin Divider into a beautiful ball shape with smooth surface for high quality products. Places dough seam side down.

- *High quality bread can be produced with no damage to the dough.*
- *Also applicable for soft and sticky dough.*
- *Very quick product size change due to easy cup replacement.*



## 1-row operation

ROUNDING WEIGHT RANGE: **150 - 250 g**  
PRODUCTION CAPACITY (MAX.): **1200 pcs./h**

## 2-row operation

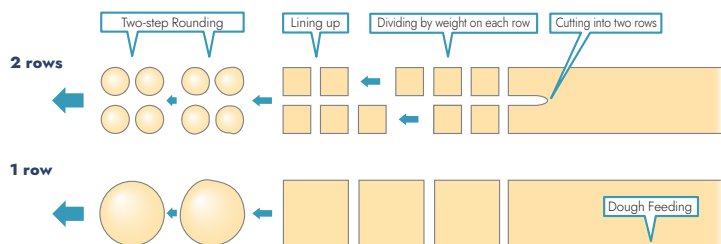
ROUNDING WEIGHT RANGE: **40 - 150 g**  
PRODUCTION CAPACITY (MAX.): **2400 pcs./h**

\* Product specification may vary depending on  
dough condition and characteristics.



# Divide-Rounder Line by STRESS FREE System

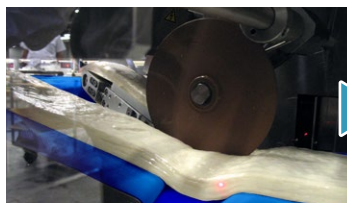
## Forming Flow



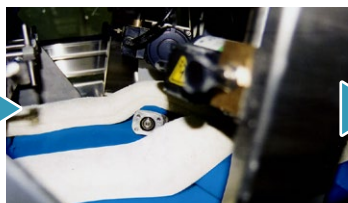
Cup Rounder (SR002)

V4-Twin Divider (VX222)

### ① Cut into two rows



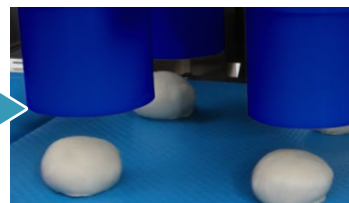
### ② Separation



### ③ Weighing cut



### ④ Rounding



## Product Variations



Brötchen



Raisin Bread



Boule



Cheese Boule



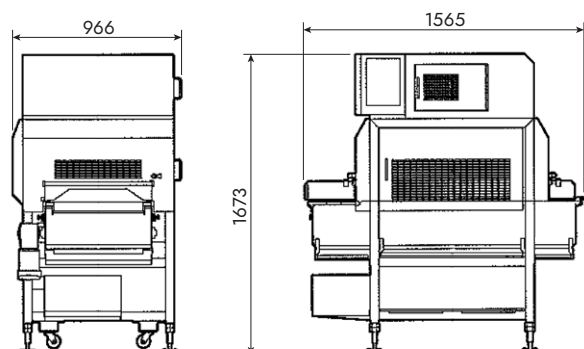
Brioche



English bread

## Dimensions

Unit: mm



## Specifications / Capacity

Model code	<b>SR002</b>	
Length	1565 mm	
Width	966 mm	
Height	1673 mm	
Weight	500 kg	
Electric Capacity	1.24 kW	
Belt Speed	3.5 - 20 m/min	
Number of Row	<b>2-rows</b>	<b>1-row</b>
Product Weight	40 - 150g	150 - 250g
Production Capacity	2400 (10rpm x 4 x 60min)	1200 (10rpm x 2 x 60min)

※ Product size can be changed by changing dough weight on V4-Twin Divider and cup size.  
 ※ Specifications may vary depending on the dough conditions. Please test your own dough at our test lab.  
 ※ Also available for higher capacity Cup Rounder. Please contact Rheon offices for more information.

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